

Kapica Internal Number

Schüco VarioTec Advanced

01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20
B	V	.	F	G	T	0	0	0	0	1	B	.	B	1	0	1	0	0	0

01	General component family	Individual part numer in the component type range (5)	11
02	Program indicator	DIN direction	12
03	Spacing	Spacing	13
04	Destinated part of the window	Packaging type	14
05	Type of element (1)	Primary colour/material code (1)	15
06	Type of element (2)	Primary colour/material code (2)	16
07	Individual part numer in the component type range (1)	Primary colour finish type	17
08	Individual part numer in the component type range (2)	Secondary colour/material code (1)	18
09	Individual part numer in the component type range (3)	Secondary colour/material code (2)	19
10	Individual part numer in the component type range (4)	Secondary colour finish type	20

01	General component family	Fitting component	B
02	Program indicator	Schüco VarioTec / VarioTec Advanced	V
04	Destinated part of the window	Frame element	R
		Sash element	F
		Both frame and sash element	B
05-06	Type of element	Corner drive	EU
		Gear	GT
		Striker plate	SB
		Scissor stay arm (2-piece stay)	SA
		Scissor stay sash part (2-piece stay)	SU
		Scissor stay (1-piece)	SR
		Cover element	AE

05-06	Type of element	Center lock	MV
		Locking bar	RE
		Other frame part sitting in the fitting groove	BN
		Other sash part sitting in the fitting groove	FN
		Bottom frame hinge	EL
		Bottom sash hinge	FL
		Top scissor stay hinge	SL
		Top tilt hinge	KB
		Other hinge component	BA
		Accessory	ZB

07-11Individual part number

Each number is always assigned individually by the technical department of Kapica.
Component series are presented later in the manual.

Individual part number series **07-11**

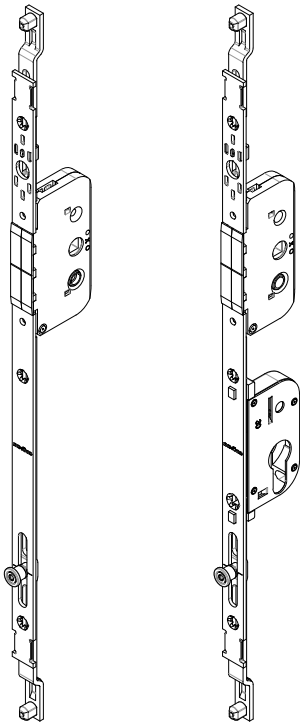
VarioTec gear series **GT**

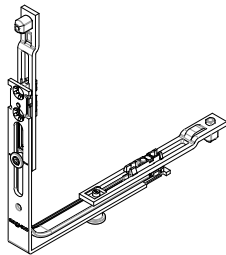
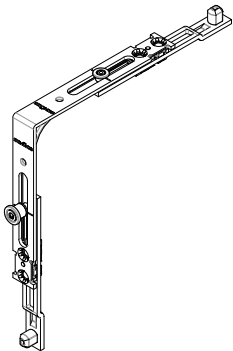
Cavity-fitted gear **00000-09999**

Balcony door gear **10000-19999**

Forend gear **20000-29999**

Special gear **90000-99999**





Individual part number series **07-11**

VarioTec corner drive series **EU**

Standard corner drive **00000-09999**

Concealed fitting dedicated corner drive **10000-19999**

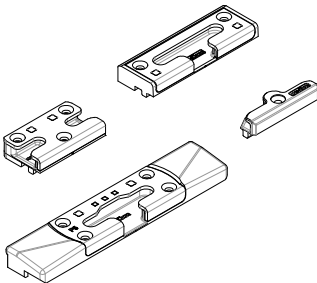
Corner drive with a monitoring function **20000-29999**

Corner drive dedicated for threshold area **30000-39999**

Forend corner drive **40000-49999**

Ventilation design dedicated corner drive **70000-79999**

Special corner drive **90000-99999**



Individual part numer series **07-11**

VarioTec striking plate series **SB**

Standard striking plate **00000-09999**

Increased security striking plate **10000-19999**

Tilt striking plate **20000-29999**

Striking plate dedicated for threshold area **30000-39999**

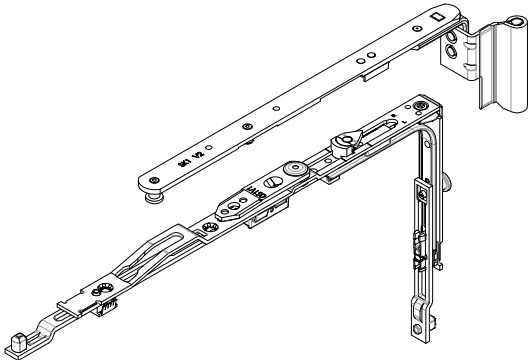
Forend striking plate **40000-49999**

Ventilation design dedicated striking plate **70000-79999**

Special striking plate **90000-99999**

⚠ Explanatory material. Internal use only. Further sharing is strictly prohibited.

⚠ TT = Turn and tilt, T = Turn, TBT = Tilt before turn



Individual part number series **07-11**

VarioTec scissor stay series **SA / SU / SR**

Standard TT scissor stay **00000-04999**

Design TT scissor stay **05000-09999**

Standard T scissor stay **10000-14999**

Design T scissor stay **15000-19999**

Standard TBT scissor stay **20000-24999**

Design TBT scissor stay **25000-29999**

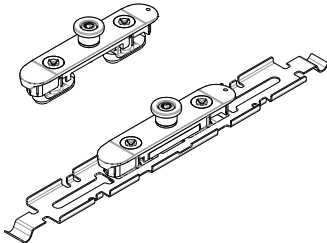
Concealed fitting dedicated TT scissor stay **30000-34999**

Concealed fitting dedicated T scissor stay **35000-39999**

Concealed fitting dedicated TBT scissor stay **40000-44999**

Other (e.g tilt, additional) scissor stay **45000-49999**

Special scissor stay **90000-99999**



Individual part number series **07-11**

VarioTec center lock series **MV**

Standard center lock **00000-09999**

Increased security center lock **10000-19999**

Center lock with a monitoring function **20000-29999**

Center lock dedicated for the threshold area **30000-39999**

Special center lock **90000-99999**

Individual part number series **07-11**

VarioTec bottom frame hinge series **EL**

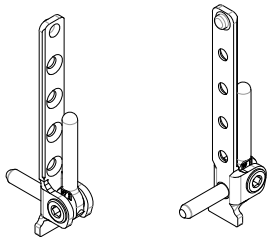
Standard bottom frame hinge **00000-04999**

Design bottom frame hinge **05000-09999**

Concealed fitting dedicated bottom frame hinge **10000-19999**

Bottom frame hinge dedicated for threshold area **30000-39999**

Special bottom frame hinge **90000-99999**



Individual part number series **07-11**

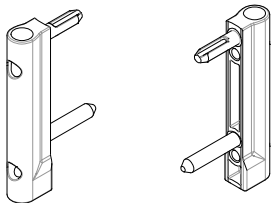
VarioTec bottom sash hinge series **FL**

Standard bottom sash hinge **00000-04999**

Design bottom sash hinge **05000-09999**

Concealed fitting dedicated bottom sash hinge **10000-19999**

Special bottom sash hinge **90000-99999**



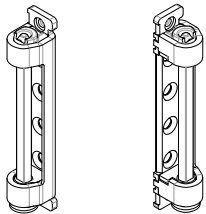
Individual part number series **07-11**

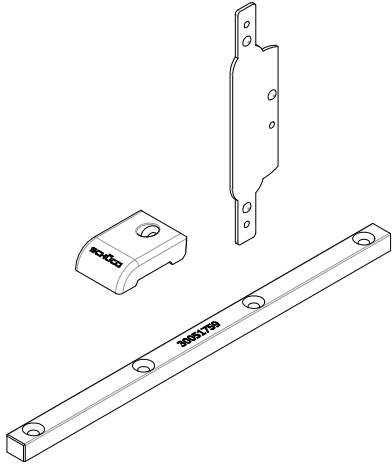
VarioTec top scissor stay hinge series **SL**

Standard top scissor stay hinge **00000-04999**

Design top scissor stay hinge **05000-09999**

Special top scissor stay hinge **90000-99999**

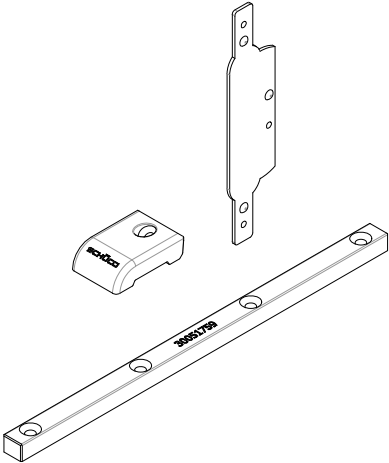




Individual part number series **07-11**

VarioTec accessory series **ZB**

Sash lifter	00000-02999
Air gap restrictor	03000-05999
Gap ventilation	06000-99999
Stay accessory (e.g. tilt restrictor)	10000-14999
Snapper	15000-19999
Anti-drill protection	20000-24999
Cam stroke restrictor	25000-29999
Additional hinge side locking	30000-34999
Anti-turn lock	35000-37999



Individual part number series **07-11**

VarioTec accessory series **ZB**

Top light snapper **38000-39999**

Magnetic switch **40000-44999**

Corner edge lock **45000-45999**

Anti-mishandling device **46000-48999**

Coupling piece **49000-49999**

12	DIN direction	Left	L
		Right	R
		Both left and right	B

14	Package type	Pair of elements (e.g. left and right) within the internal number	P
		Set of elements (e.g. both stay arm and sash part) within the internal number	K
		Single element	B

15-16	Primary colour (or material) code	Silver	10
18-19	Secondary colour (or material) code	White RAL 9016	40
		Creamy white RAL 9001	50
		Sepia brown RAL 8014	60
		Clay brown RAL 8003	70
		Black RAL 9005	95
		Light ivory RAL 1015	HF

15-16	Primary colour (or material) code	Old gold	F4
18-19	Secondary colour (or material) code	Titanium	F9
		Silver steel	S1
		Black steel	S2
		Silver stainless steel	S3
		Black stainless steel	S4
		None	00

17	Primary colour finish type	Standard	1
20	Secondary colour finish type	None	0

Remarks

This manual consists of explanatory material and has been created for internal purposes only. The document is to be used exclusively inside of the Kapica company, and any kind of further sharing is strictly forbidden.

If you have found any missing or false information, please report it to the technical department of Kapica.

In case of any changes, this manual will be updated and shared upon request. You can request the latest version via e-mail: tech@kapica.com